

Date: Wednesday, 6/27/2007 1:11:06 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: ANGLE
Job Number	: 33233		
Estimate Number	: 11814		
P.O. Number	: <i>N/A</i>	Part Number	: D2459
This Issue	: 6/27/2007	Drawing Number	: D2459 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i>	Drawing Revision	: B
Previous Run	: 31211	Material	: <i>N/A</i>
		Due Date	: 7/4/2007
Written By	:	Qty:	10
Checked & Approved By	: <i>07.06.28</i>	Um:	20
Comment	: Est B 02.04.15 Added inspect level 21 NG	Each	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
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1.0	D6203	15X Angle 6061T6 1.5x1.5x125
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19695



Comment: Qty.: 0.1313 f(s)/Unit Total: 2.6250 f(s)

Angle 6061T6 1.5x1.5x125

Make as per Dwg D2459

Material: 6061-T6 angle 1/8" thick 1.50"x1.00" (or 1.5"x1.5" cut to size)

Batch: *B-29413**B 29413*

2.0	BAND SAW	BAND SAW
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Comment: BAND SAW

1.50"x1.00" (or 1.5"x1.5" cut to size)

Batch: _____

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *Large fab.*

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

*W 07-10-04*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

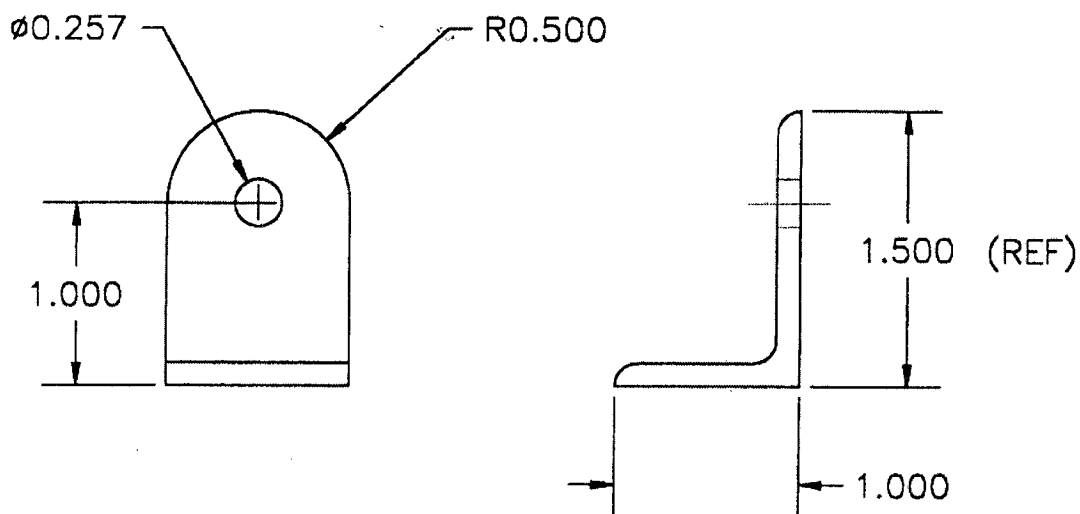
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: AD Date: 07/18/04
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries.



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
J BRADLEY	R FUENTES	DRAWING NO.	REV. B
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	D2459	SHEET 1 OF 1
DATE	TITLE	SCALE	
95:11:09	ANGLE	1:1	
B	Apr. 3, 1996	RE-DRAWN	



ANGLE: M/F 6061-T6 EXTRUSION

RELEASED
04.01.09

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 33233